

# Reciprocating Tray Loader & Stacker

## Efficient loader and stacking system

Fully automatic full tray loader and stacker with servo motor control.

### MAIN FEATURES

- The system is designed to accept full trays, stack them, and deposit them directly on to the floor outside of the frame of the machine for operator removal
- Unique integrated scissor lift support system ensures trays are perfectly flat for proper engagement during the stacking process and servo motor control throughout



### PACKAGE FEATURES

Accommodates the following packages:

- 8 pcs / bag (6.75", 7", 9", 10" 12" tortillas)
- 10 pcs / bag (6.75", 7", 9", 10" 12" tortillas)
- 18 pcs / bag (6.75", 7", 9", 10" 12" tortillas)
- Each line total 5 trays per minute, 60 tortilla bags per minute. 10 trays per minute for complete system, 120 tortilla bags per minutes for complete system.

### CONSTRUCTION CHARACTERISTICS

- Machine frame is manufactured of heavy duty mild steel formed channel, bolted construction
- Operator safety fencing with access doors along perimeter of machine
- Emergency stop buttons and hardwired safety devices remove all kinetic energy from the machine
- Lockable safety air dump valve for air pressure relief from the machine when the machine is stopped or when power is turned off